PROJECT TITLE	:	SPECIFICATIONS
PERIOD COVERED	:	26 JANUARY - 25 FEBRUARY 1982
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1. FTR-Switzerland

1.1. Tobacco cutting was standardized to the PM USA width of cut and after trials was brought up from 0.80 to 0.85 mm for all the blends except :

- Etna (0.80 mm)
- Maryland blends (0.70 mm)
- PMI blend (0.70 mm).

1.2. Changes in Processing

- New blend MA 006 for MURATTI AMBASSADOR EXTRA MAG. The existing blend MA 001 remains valid for MAB and MAH.
- Some processing specifications have been brought up-to-date following the modification in the rate of addition of shorts in the different groups of blends.

1.3. Changes in Cigarettes

- Cigarette MAG 01 has been replaced by MAG 02 (project COLORADO) with a new blend, new tobacco weight, new tipping paper and cigarette paper. The filter supplied by Baumgartner remains the same.

1.4. Changes in Packing

- The vend' pack version MAG 003 has been withdrawn. MAG 001 sold in Switzerland and 3's pack MAG 002 have been updated.
- Several specifications have been brought up-to-date, mostly due to price increases of Swiss brands beginning in May 1982.

1.5. A complete file of project specifications has been issued for project "GAMMA" - PHILIP MORRIS SUPER LIGHTS PMS 03 for sale in Norway.

2. PM-Holland

2.1. Changes in Processing

- As Esther is again being used in Marlboro blend ML 017, 31 liters instead of 29 liters of MF-AC is used.

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2.2. Changes in Packing

- New specification for PHILIP MORRIS FILTER KINGS PMB 090 for sale in Holland.

2.3. The first edition of PHILIP MORRIS FILTER KINGS PMB 01 has been produced. It corresponds to PFF 02 with a new logotype (project JOHNNY II).

2.4. A complete new file for the second verion of TENNIS 53 (MLB-UK) has been issued with a new blend, new solutions and new Burley treatment. The code of this cigarette is now MLB 04.

3. PM-Munich/Berlin

3.1. The processing specifications of PM 002 and MG 003 have been brought up-to-date (new amount of Burley).

3.2. The MLF-108 filter specification has been modified (filter paper HF 24K 28 variant 4/2 has been approved as an equivalent to FU-POV 24 L).

3.3. The cigarette specifications of MER 02/03 have been modified following the PME modification request to use the approved modified Z 4/100 in order to reduce the smoke numbers.

3.4. The packing specifications of MLB 040 and MLB 041/49 have been modified as the inner frame Cosmocart 230 g/m^2 is now used instead of Inv. D 240 g/m^2. This quality has been accepted as inner frame board exclusively and by Marketing DB for all brands sold in Germany.

3.5. A new version of PMS 069 PHILIP MORRIS SUPER LIGHTS in display carton, for XD (KLM) sale has been issued. PMS 064 has been modified for XD sale in display carton.

3.6. A new cigarette code MHC 03 has been given for 3's sample packs MARLBORO 100 - UK which will be produced in Munich with blend ML 028 - MLB-UK, ex PMH.

4. PMB-Brussels

4.1. A new cigarette specification for MLF 29 MARLBORO FILTER has been issued using blend ex PMH ML 017 (ES 3.3% and ET 6.0%) for sale in France (MLF 225).

4.2. The packing specifications of MER 054/55 have been updated for the new health warning applied in Belgium.

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5. Licencees

5.1. Greece

The filter-making specifications of MLK 120 and cigarette MLK 12 MARLBORO KING SIZE have been modified following the reduction in filter and cigarette diameters to 7.90 and 7.95 respectively.

5.2. Hungary

A new complete file has been issued for MLK 24 MARLBORO KING SIZE made in Eger.

5.3. Italy

Following the second step of project ALFA to reduce the smoke numbers, provisional specifications have been issued for MERCEDES KING SIZE made in Florence :

- Processing of ME 003 with modified blend;
- Cigarette-making of MEK 01 (with new standard diameter for filter and cigarette);
- New filter for MEK 120 No 34.6300 issued by Intertaba.

6. PME Standard Recipes

- Some recipes have been updated (projects TENNIS - MLB-UK and GAMMA - PMS).
- Reinstatement of MLN-AC No 12.2085 withdrawn in 1979. Use in PMG for mentholisation of blend for shell and slide pack.
- New recipe MLB-UK2-AC No 12.2211 for MLB-UK ex PMH (project TENNIS).

7. PME Material Specifications

7.1. The following material specifications were submitted to the suppliers :

- Filtration material 3.0/43'000 I and 3.0/43'000 Y to RHODIACETA;
- Cigarette paper Ivy Verge MCHP 5 (M) to FLETCHER (MER-UK/BE);
- Tipping paper TP 175 to TANN, Acquafuge 944 BNG to MALAUCENE (MAG/CH and PMU/DB) and Acqualiège 66-32 E to MALAUCENE (BSL/DB).

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7.2. Material specifications approved by the suppliers :

Benkert and Schoeller & Hoesch have now approved all the material specifications which were submitted.

8. Specifications on EDP

All the files of the AMAPS system except one (Purchasing Control) are working sucessfully in a test environment, with the five pilot brands entered into the system.

FTR's Purchasing and QA Services have agreed that the Bill of Material and the Revision files will be kept up-to-date by FTR's QA Specifications Office. This was recommended to the QA and Purchasing managers of the region who attended information sessions in Neuchâtel in mid-January and at the end of February respectively.

The Bill of Material file in AMAPS will replace 90% of the present specifications, as regards material and product structure.

Some definitions concerning the Bill of Material and Revision files were outlined by the two company functions involved.

As regards the non-material specifications (sizes, moistures, etc), the development work is being continued. Some thought was also given to the input screeens to be prepared, as well as to the links existing between the various sets of information.

A complementary UFO programme is in preparation to resolve the kitchen recipe problem.

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